



CERTIFICATE NUMBER
HT-0567098

ISSUING OFFICE
Houston Materials

CERTIFICATE OF HEAT TREATMENT FACILITY AND PROCESS APPROVAL

This is to certify that a representative of ABS did, at the request of

RAZYA, S.A.

SAN MIGUEL DE ACHA, 7, VICTORIA, Spain

attend its facilities as indicated in the ABS Madrid Port port office survey report number 7539689 dated 31 March 2026 in order to carry out a survey of the facilities and associated quality procedures. The facility is considered capable of heat treating

Machinery products for marine applications

in accordance with the ABS Approval letter (Reference WO0567098), ABS Rules, designated standards and ABS approved drawings. The approval is valid till 06 April 2031 subject to adherence to relevant ABS Rules, Survey requirements and annual endorsement by an ABS representative.

Marcus Cridland
Chief Metallurgist, ABS

ISSUE DATE: 31 March 2026

EXPIRY DATE: 06 April 2031

FIRST ANNUAL
ENDORSEMENT:

SECOND ANNUAL
ENDORSEMENT:

THIRD ANNUAL
ENDORSEMENT:

FOURTH ANNUAL
ENDORSEMENT:

NOTE: This certificate evidences compliance with one or more of the Rules, Guides, standards or other criteria of ABS or a statutory, industrial or manufacturer's standards. It is issued solely for the use of ABS, its committees, its clients or other authorized entities. This Certificate is a representation only that the structure, item of material, equipment, machinery or any other item covered by this Certificate has met one or more of the Rules, Guides, standards or other criteria of ABS as of the date of issue. Parties are advised to review the Rules for the scope and conditions of classification and to review the survey records for a full description of any restrictions or limitation on the vessel's service or surveys. The validity, applicability and interpretation of this Certificate is governed by the Rules and standards of ABS who shall remain the sole judge thereof. Nothing contained in this Certificate or in any notation made in contemplation of this Certificate shall be deemed to relieve any designer, builder, owner, manufacturer, seller, supplier, repairer, operator or other entity of any warranty express or implied.



Work Order - WO0567098
Heat Treatment Facility Approval - Renewal
Certificate No. HT-0567098

Attention: RAZYA, S.A. (WCN: 436129)

The documents shown in the attached list are reviewed or filed for reference in accordance with the applicable requirements of the following and the facility is considered approved to perform heat treatment for marine components as outlined in the process/ product approval.

- ABS RULES FOR MATERIALS AND WELDING PART 2 (2026)

Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request annual endorsement survey or renewal of approval prior to the five-year expiry date.

Refer to attachments, Process/Product Approval; Manufacturer Approval Certificate (HT-0567098).

For any clarifications, contact James Oehrle at JOehrle@eagle.org.

Very truly yours,

Gareth Burton
Senior Vice President of Engineering

Electronically Signed by: Satya Meruva

Documents List

Drawing No.	Rev. No.	Title	Status
40870	-	Quality Certificate	Filed by ABS for Reference Only
0.04.17090	-	ISO 9001-2015	Filed by ABS for Reference Only
2020-2025	04.2026	Summary of mechanical tests and chemistry	Reviewed
Client Statement	-	No-Non conformances	Reviewed
IT-ABS-01	1	DECLARATION ABOUT CHANGES IN HT PROCESSES	Reviewed
RI-6149	-	Inspection Certificate	Filed by ABS for Reference Only

Electronic copies of the documents, appropriately stamped, are available in the ABS MyFreedom™ Client Portal.

Process/Product Approval

Certificate No. HT-0567098

Application:	Machinery
Grade:	ABS: - R3, R3S, R4, R4S, R5 Non-ABS: - Low Alloy Steels
Process Capacity:	23,500 kg
Method of Heat Treatment:	Normalizing, Quenching, Tempering, Stress Relieving, Austempering
Product Examples:	Offshore Mooring Chain Accessories

Note: Approval is applicable to castings/forgings sourced from ABS approved facilities.